NOTE 1: SET SCREWS MUST BE TORQUED TO 115" LBS. WITH A SCREW GUN AND CHECKED PERIODICALLY DURING INSTALLATION

NOTE 2: MINIMUM OF 8 SCREWS PER EQUIPMENT SUPPORT INTO CHANNELS

S-5-U CLAMP TYPICAL 6 PLACES

SLOPE

EQUIPMENT SUPPORTS-LENGTH TO SPAN A MINIMUM OF 2 PURLINS PLUS 12" TOTAL

CHANNEL

ROOF PANEL

EQUIPMENT SUPPORT

TWO #14 X 1 1/2" WASHER HEAD SCREWS (TYPICAL) SEE NOTE #2

CHANNELS ARE ATTACHED TO ROOF PANEL SEAMS WITH S-5-U CLAMPS