## **SFS** intec ZAC<sup>®</sup> Impax<sup>®</sup>

### 1/4-14 ZAC Impax SD2 Assembled EPDM washer for metal to metal

- ZAC: the most widely used zinc aluminum capped fastener in the industry.
- Precision cold forged assuring superior point strength and the fastest drilling time performance through high strength steel and nested purlins.

# Application

#### 1/4-14 ZAC Impax SD2

#### Assembled EPDM Washer

#### Metal to metal

Drilling capacity:

#2 point: .050 - .150"

Thickness is based on normal, single thickness purlin/ girt or multiple material thickness combined for total. Min projection: 3/16" of threads below substrate.

# Used with:

(Click on name for additional info)

### S-5!<sup>®</sup> SolarFoot<sup>™</sup>

S-5!<sup>®</sup> VersaBracket<sup>™</sup>

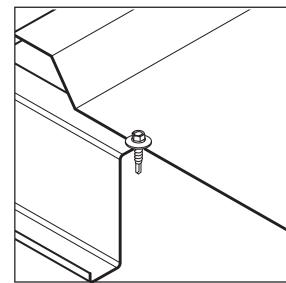
#### S-5!<sup>®</sup> CorruBracket<sup>™</sup>

S-5!<sup>®</sup> VersaGard<sup>™</sup>

#### LMCurbs<sup>®</sup> IDS<sup>™</sup>

## LMCurbs<sup>®</sup> IDS-XL<sup>™</sup>

Additional assembly testing has been performed. Results vary per product.



#2 - 3/8" AF Hex Washer Head Head Dia: .650" Thread Major Dia: .246 - .240 Thread Minor Dia: .192 - .185

#### Strength (lbs ult.):

Tensile: 3800 Torsional: 150 in-lbs Shear: 2850

#2 Point Pull-out (lbs ult.): 12 ga (.105): 2088

14 ga (.075): 1312 16 ga (.060): 903

Pull-over with assembled seal washer (lbs ult.): 22 ga (.030): 1079 24 ga (.024): 884 26 ga (.018): 616

Test Data provided by SFS. Above listed test values are for screws only.

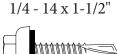


#### Installation

Tools: 0 – 2000 rpm screw gun equipped with depth sensing nose piece. Use of impact guns or hammer drills is not recommended.

#### Notes

Dimensions are nominal inches unless noted. Self-drill pull-out values (pounds ultimate) are based on 57,000 psi hot rolled steel material. Lap self-drill pull-out values are based on 40,000 psi AZ55 Galvalume steel sheet material. Ultimate values listed are the result of laboratory testing (5083.14). The specific job conditions should be considered and appropriate safety factors applied when specifying the proper fasteners #12 fasteners 1" and longer have special long pilot lengths to accommodate nested purlins.



Integral cupped Hex Washer Head can never red rust.

torque while providing maximum clamp load.

Designed and engineered to have low driving and thread engagement